



BLOCK OIL TOLERANT STRONG BOND

LOCKING, BLOCKING, etc. RINGS, BEARINGS, etc.

DEFINITION

Anaerobic resins for blocking and locking rings, bearings and fittings for parts "as received".

ADVANTAGES

Very resistant to shock and vibrations; protects from corrosion. Load distributed over 100% of the surfaces.
Very resistant to oil, hydrocarbons, hot and cold water, vapour, industrial fluids and gases, etc.
Very difficult to dismantle.
Possesses excellent, long-lasting stability.
Economical: V-shaped bottle prevents waste.
Ensures a perfect seal if there is sufficient product between assembled parts.

APPLICATION FIELDS

Construction and maintenance of mechanical assemblies.
Locking and sealing on self-lubricating rings.
Recommended for bonding RINGS, BEARINGS, PULLEYS, etc. with backlash of 0.15 mm maximum.
Lock, stop, block, strengthen all assemblies.

TECHNICAL CHARACTERISTICS

Aspect	liquid
Colour	green
Odour	distinctive
Operating temperature	-60 to +150°C
Viscosity	100 to 200 cPs
Maximum backlash advised	< 0.15 mm
Setting time on steel	10 to 30 minutes
Resistant to shearing strength of	more than 25 N/mm ²
Complete polymerisation	24 hours

Manufacturing site and registered office

Victoria Lub Pty Ltd
Factory 24/29 - 30 Kirkham Road West
Keysborough, VIC 3173
Tel. +03 9710 5373 – Fax. + 03 9701 5532
www.viclube.com.au

INSTRUCTIONS FOR USE

Ready to use.

Application temperature: +5°C to +40°C.

Apply the adhesive evenly to clean and dry surfaces and fill in backlash entirely.

Assemble the parts and do not handle while product sets (the first 10-15 minutes).

For faster bonding (on stainless steel, treated metals or when temperatures are low), use **ORAPI ACTIVATEUR 3140**.

PACKAGING

50 ml bottle	Ref. 1316F3	x 6
250 ml bottle	Ref. 1316F5	x 1

AUTHORISATION

- VALEO 2808330

Manufacturing site and registered office

Victoria Lub Pty Ltd
Factory 24/29 - 30 Kirkham Road West
Keysborough, VIC 3173
Tel. +03 9710 5373 – Fax. + 03 9701 5532
www.viclube.com.au

2/2

Victoria Lub. cannot know about every application for which the products are used nor their conditions of use. Victoria Lub. cannot be held responsible for the suitability of the products for a given use or a specific purpose. The information contained here can on no account be a substitute for the preliminary tests which are essential and which must be carried out in order to check the suitability of the product for each specific case.