



# JOINT LIQUIDE

## ALL-LIQUID THREADING SEALANTS, CONTAINS TEFLON

### DEFINITION

Multi-purpose, single-component anaerobic adhesive for sealing caps, pipes, and threaded metal connections of all types.

### ADVANTAGES

Single-component, clean, easy-to-use and non-toxic.  
 No more pastes, tapes and hemps. No risk of sealing filters.  
 Ensures sealing of all types of metal threading: brass, raw and treated steel, stainless steel, etc.  
 CONTAINS TEFLON, which facilitates tightening and avoids metal wrenching.  
 Exceptional chemical inertness.  
 Protects against corrosion.  
 Can be dismantled using standard tools.  
 Immediate sealing after polymerisation.

### APPLICATION FIELDS

Sealant for hot and cold water, solvents, oils, gasoline, etc.  
 Sealing for compressed air and gases on large threaded connections.  
 Air conditioning, refrigerant fluids, antifreeze, etc.  
 Oxygen bottles.  
 Heaters, toilets, air conditioning, hydraulic and pneumatic mechanisms, automobiles, etc.

### TECHNICAL CHARACTERISTICS

Aspect .....	viscous liquid
Colour .....	white
Continuous operating temperature .....	-60 to +180°C
.....	230°C when there are no vibrations
Strength on M10 STEEL BOLTS (NFT 76.124) .....	5 to 15 N.m.
Setting time at 20°C .....	< 15 minutes on copper and copper alloys
.....	20 to 40 minutes on STEEL
.....	< 60 minutes on STAINLESS STEEL
Maximum operation backlash .....	0.5 mm

#### Manufacturing site and registered office

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Victoria Lub. cannot know about every application for which the products are used nor their conditions of use. Victoria Lub. cannot be held responsible for the suitability of the products for a given use or a specific purpose. The information contained here can on no account be a substitute for the preliminary tests which are essential and which must be carried out in order to check the suitability of the product for each specific case.



# TECHNICAL DATA SHEET

## INSTRUCTIONS FOR USE

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Ready to use.  
Application temperature: +5°C to +40°C.

For application at a temperature 10°C, use ORAPI ACTIVATEUR 3140.  
Apply the adhesive evenly to clean and dry surfaces and fill in backlash entirely.

For faster polymerisation: use ORAPI ACTIVATEUR 3140.  
When the resin has polymerised, pressurisation can take place.

## PACKAGING

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50 g tube	Ref. 1331T2	x 6
200 g tube	Ref. 1331T4	x 2

## AUTHORISATIONS

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- Meets requirements of the FRENCH ARMY.
- LIQUID AIR for oxygen up to 20 bars Approval No. RE 2000/CG312.

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